

# Straight Shank DJ BORING BAR

**NIKKEN**



## K-DJ

You can use following boring tools with C32 Milling Chuck.  
It is convenient for Various/Small Volume Productions.

**P.127** **P.128**

Code No.	Boring Range D	Boring Depth M	L	C	Bit Hole Size L	Shank Code No.	Head No.	Bit Stroke S	Bit Code No.	Weight (kg)
<b>K32-DJ3-80A</b>	3~28	14~ 80	80	50	10	<b>K32-Q26-40</b>	<b>Q26-DJ3-40A</b>	5.2	<b>J10</b>	1.3
<b>-DJ8-84AN</b>	3~50	14~130	84	59	16		<b>-DJ8-44AN</b>	6.0	<b>J16</b>	1.6

★MIN. dial readout on dia.: 0.01mm, Sub scale: 0.005mm, 0.8mm/rev.

★Each box set of DJ3 and DJ8 Boring Bar includes 4 pcs of Boring Bits and insert tips.

Bits included to **K32-DJ8-84A** : **J16-8-40, J16-18-80, J16-28-85, J16-38-85**

Bits included to **K32-DJ8-84AN** : **J16-8-40, J16-18-60, J16-28-65, J16-38-65**

★Please refer **P.106** for Boring Bit. Please refer **P.126** for cutting condition.

★DJ Boring Bar without Boring Bits is available. Please add “-BD” at the end of Code No. e.g. K32-DJ8-84A-BD

# MULTI TASK BORING BAR

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Please provide your material drawing, machining drawing and machine information for multi task boring bars.

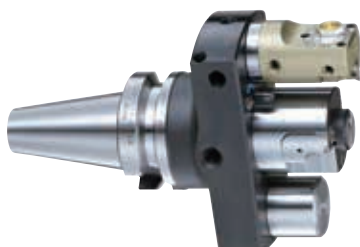
## Multi-Boring



## Rough Boring by ISO Cartridge



## Boring, Over Turning



## Rough Boring by ISO Cartridge



## Multi-Boring



Please supply ISO cartridges basically,  
even we can provide by ourselves.