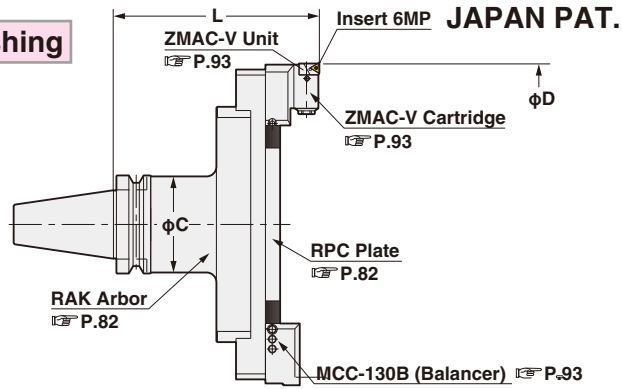


BALANCE-CUT BAC ADVANCED BORING ARBOR for LARGE DIA. **NIKKEN**



BAC-V

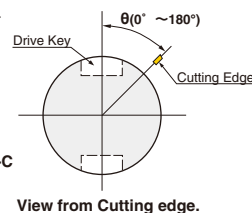
For Finishing



Boring Dia:φ130~595mm

TAPER	Code.No	D		L	C	RAK Arbor Code No.	PPC Plate No	Cartridge (Balancer)	Weight (Kg)		
		MIN.~MAX.									
No.40	BT40-BAC130-205V	130~195		205	61	BT40-RAK-130A	RPC-130		7.0		
	(IT40)-BAC180-205V	180~245							8.0		
No.50	BT50-BAC130-185V	130~195		185	90	BT50-RAK-110A	RPC-130	MCCZ-130V (MCC-130B) Insert 6MP	10.0		
	(IT50) -235V		235	-160A		12.7					
	-285V		285	-210A		15.4					
	-335V		335	-260A		18.1					
	-385V		385	-310A		20.8					
	-435V		435	-360A		23.5					
	-485V		485	-410A		26.2					
	-BAC180-185V		185	-RAK-110A		10.6					
	-235V	235	-160A	13.3							
	-285V	285	-210A	16.0							
	-335V	335	-260A	18.7							
	-385V	385	-310A	21.4							
	-435V	435	-360A	24.1							
	-485V	485	-410A	26.8							
	-BAC230-185V	185	-RAK-110A	11.3							
	-235V	235	-160A	14.0							
	-285V	285	-210A	16.7							
	-335V	335	-260A	19.4							
	-385V	385	-310A	22.1							
	-435V	435	-360A	24.8							
	-485V	485	-410A	27.5							
	-BAC280-185V	185	-RAK-110A	11.9							
	-235V	235	-160A	14.6							
	-285V	285	-210A	17.3							
	-335V	335	-260A	20.0							
	-385V	385	-310A	22.7							
	-435V	435	-360A	25.4							
	-485V	485	-410A	28.1							
	-BAC330-210V*	330~395	280~345			210 (220*)	98		BT50-RAK330-125	RPC-330	16.7
	-BAC380-210V*	380~445		-380					17.0		
-BAC430-210V*	430~495	-430		18.0							
-BAC480-210V*	480~545	-480		19.0							
-BAC530-210V*	530~595	-530		20.0							

- ★“C” grade (Coated) Inserts are supplied as standard. P.119 Please refer P.117 for cutting condition.
- ★Unit “M5HZ-55V” is provided as standard, please refer P.82 for Arbor (RAK) and Plate (RPC).
- ★Arbor, Plate and Cartridge are delivered in separate packages.
- ★When ordering, please let us know machine maker and model no. to avoid the interference with tool magazine of ATC.
- ★The location of cutting edge is same as drive key in standard.
- The different location is available, please specify θ in Code No. e.g. BT50-BAC180-235V (90°)
- ★The boring arbors marked * with IT50, L (gauge length) is 220. e.g. IT50-BAC330-220V
- ★For centre through tool coolant type, please add “-C” at the end of Code No. e.g. BT50-BAC130-185V-C



High Pressure Coolant Through Tool