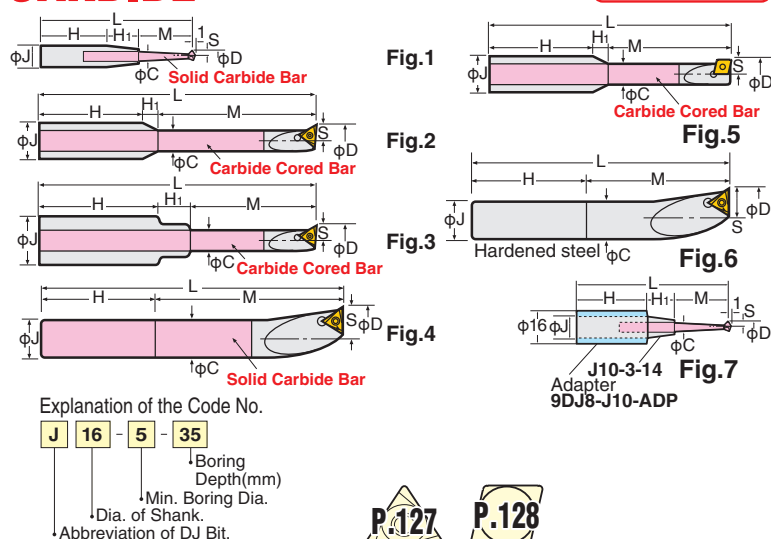


DJ BORING BIT SOLID CARBIDE

NIKKEN



New Bit Series for DJ8



Explanation of the Code No.
J 16 - 5 - 35
 J: Abbreviation of DJ Bit.
 16: Dia. of Shank.
 5: Min. Boring Dia.
 35: Boring Depth(mm)

P.127 P.128

Standard Bit Series

Style	Code No.	Boring Range D	Boring Depth M	J	L	H	H ₁	C	S	Insert No.	Insert Clamping Bolt No.	Insert Clamping Handle No.	Fig.	Weight (g)
DJ3	J10- 3- 14	3~ 8	14	10	62	30	18	2.2	1.5	—	—	—	1	30
	- 5- 35	5~15	35		70	—	5.0	4.3	2.5	CC03-C	M611	10S	5	30
	- 8- 40	8~18	40		75	32.5	2.5	7.2	4.0	3MP-C	M2037	T-6	2	50
	-18- 62A*2	18~28	62		91	29	—	12	9.0	6MP-C	M2577	T-8	4	130
DJ8	J16- 8- 40	8~18	40	16	83	32	10	7.2	4.0	3MP-C	M2037	T-6	3	50
	-18- 60C	18~28	60		93	—	—	—	9.0	6MP-C	M2577	T-8	6	150
	-28- 65C	28~39	65		98	33	—	16	14.0					150
	-38- 65C	38~50	65						19.0					200
	J16- 8- 40	8~18	40	16	83	32	10	7.2	4.0	3MP-C	M2037	T-6	3	50
	-18- 80C	18~28	80		113	—	—	—	9.0	6MP-C	M2577	T-8	4	300
	-28- 85C	28~39	85		118	33	—	16	14.0					300
	-38- 85C	38~50	85						19.0					350

★ There are two bit series for DJ8. means attached bit with **N** in the set code. (e.g. BT40-DJ8-94AN) means attached bit without **N** in set code. (e.g. BT40-DJ3-90A, BT40-DJ8-94A)
 ★ DJ boring bit with "C" at the end of code is oil-hole type, and will be switched to oil-hole specifications as soon as there is no stock of oil holeless without "C" at the end of code.
 ★ "C" grade (Coated) insert tip is supplied as standard. P.127, P.128 Please refer P.126 for cutting condition.
 ★ *2 means the dimension when using the new type DJ3-A head, and the dimension **M** will be 3mm longer when attached to the old model.
 Please consult us separately, if the new DJ3-A head requires the same dimension of **M** as the old DJ3 head. (e.g. J10-18-65A)

Optional Bit Series

Optional DR Series														
Style	Code No.	Boring Range D	Boring Depth M	J	L	H	H ₁	C	S	Insert No.	Insert Clamping Bolt No.	Insert Clamping Handle No.	Fig.	Weight (g)
DJ3	J10- 5- 30	5~15	30	10	60	30	—	4.3	2.5	CC03-C	M611	10S	5	28
	- 8- 35	8~18	35		65	—	7.2	4.0	3MP-C	M2037	T-6	2	43	
	- 8- 55		55		90	32.5							2.5	70
	-12- 40C*2	12~22	40	10	70	30	—	10		6.0		6MP-C	M2577	T-8
	-12- 55C*2	55	85		26	100								
	-18- 65C*1	18~28	65		91	26		12	9.0	110				
	-18- 50A*2		50		79	29					130			
	-18- 80C*1		80		106	26					130			
	-18- 77A*2		77		29	130								
DJ8	J10- 3- 14*3	3~ 8	14	10	62	30	18	2.2	1.5	—	—	—	7	30
	J16- 5- 25	5~15	25	16	60	31.5	3.5	4.3	2.5	CC03-C	M611	10S	5	76
	- 5- 35		35		78	33	10							80
	- 8- 35	8~18	35		70	32.5	2.5	7.2	4.0	3MP-C	M2037	T-6	2	90
	- 8- 55		55		98	32	10							110
	-12- 50C	12~22	50		90	35	—	11.2	6.0	3MP-C	M2045		2	140
	-12- 60C	60	103		40.5	2.5	170							
	-18-100C	18~28	100		133	33	—	16	6MP-C	M2577	T-8	4	350	
	-18-120C		120		153								400	
	-28-100C	28~39	100		133	23	19.0	350						
	-28-130C	130	163		450									
	-38-100C	38~50	100		133			370						
	-38-130C		130		163			470						

DJ boring bit with "C" at the end of code is oil-hole type, and will be switched to oil-hole specifications as soon as there is no stock of oil holeless without "C" at the end of code.
 ★*1 Means only for the old type DJ head.
 ★*2 Means the dimension when using the new type DJ3-A head, and the dimension **M** will be 3mm longer when attached to the old model.
 Please consult us separately, if the new DJ3-A head requires the same dimension of **M** as the old DJ3 head. (e.g. J10-18-65A)
 ★*3 J10-3-14 bit is supplied as standard. But when attached to the DJ8 head, the adapter for J10 bit : 9DJ8-J10-ADP is required. Please see Fig.7.