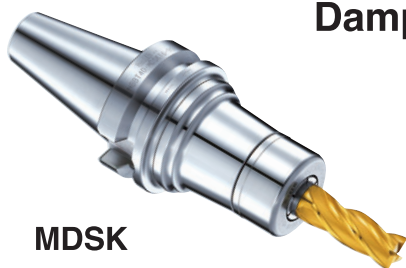


Holder with an adjust screw for axial adjustment is supplied as an option. Please contact us.

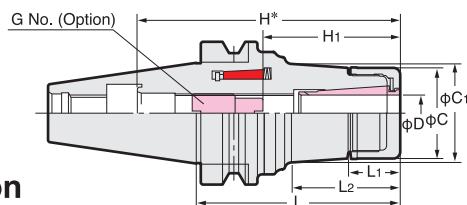
Dampening Effect
TiN Bearing Effect



MDSK

NEW

MDSK6
MDSK13 Series Addition



H : MAX. Cutter Shank Length to be inserted

2LOCK tool can be used on the M/C with BT standard spindle.

PAT.

TAPER	Code No.	D	L	L1	L2	C	C1	H*	H1	G No. (Option)	Weight (kg)	Collet
No.50	NBT50-MDSK 6-105	3.0～6.0	105	16.2	48.0	19.5	24.0	116	21～35	SKG- 8	3.6	SK 6 A
	-120		120		63.0		26.1	131			3.7	
	-MDSK10-105	3.0～10.0	105	18.2	48.0	27.5	31.7	116	30～50	SKG-12L	4.3	SK10 A
	-120		120		63.2		33.8	131			4.4	
	-135		135		78.2		35.9	146			4.7	
	-165		165		110.2		40.4	176			5.0	
	-195		195		141.2		44.8	206			5.3	
	-MDSK13-105	3.0～13.0	105	22.0	48.0	33.0	36.7	116	31～60	SKG-15	4.2	SK13 A
	-120		120		63.0		38.8	131			4.7	
	-135		135		78.0		40.9	146			5.0	
	-165		165		110.0		45.4	176			5.3	
	-195		195		144.0		50.1	206			5.6	
	-MDSK16-105	3.0～16.0	105	23.0	48.0	40.0	43.5	116	45～70	SKG-18L	4.1	SK16 A
	-120		120		64.0		45.8	131			4.9	
	-135		135		80.1		48.0	146			5.2	
	-165		165		114.7		52.6	176			5.5	
	-195		195		144.6		52.8	206			5.8	
	-MDSK20-105	4.0～20.0	105	25.2	42.3	48.0	51.4	159	47～80	SKG-22	4.9	SK20 A
	-135		135		72.0		55.6	175			5.3	
	-165		165		102.0		59.8	205			5.9	
	-195		195		132.0		64.0	235			6.7	
	-MDSK25-105	8.0～25.4	105	27.0	42.3	55.0	57.2	159	55～85	SKG-28	4.9	SK25 A
	-135		135		74.0		61.6	175			5.7	
	-165		165		105.0		66.0	205			6.5	
	-195		195		135.0		70.2	235			7.5	

★Please use A type SK collet for the end milling operation. (P.170)

★Please refer P.43, P.44 for the Jet coolant system, J type nut and cap.

★GH handle is available as an option. (P.30) Please order with the Code No. GH6 : MDSK6 &, GH10 : MDSK10, GH16 : MDSK16, GH20 : MDSK20, GH25 : MDSK25

★Please add "P" at the end of Code No. for high speed specification, e.g NBT40-MDSK10-60P

★Holder with an adjust screw for axial adjustment is supplied as an option. Please contact us.



Explanation of the Code No.

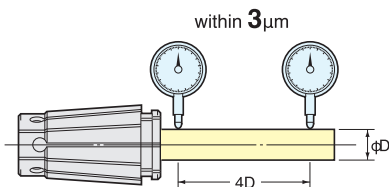
NBT40 - MDSK10 - 90

- Nominal Gauge Length
- Chucking Capacity
- MAJOR DREAM HOLDER
- Shank No.

A TYPE SLIM COLLET



SK



SK Collet A Type

SK 6-3A, 4A, 5A, 6A
SK10-3A, 4A, 5A, 6A, 8A, 10A
SK13-3A, 4A, 5A, 6A, 8A, 10A, 12A, 13A
SK16-3A, 4A, 5A, 6A, 8A, 10A, 12A, 16A
SK20-4A, 5A, 6A, 8A, 10A, 12A, 16A, 20A
SK25-8A, 10A, 12A, 16A, 20A, 25A

★The acceptable shank tolerance of A Type collet is h8.

Inch	mm	Collet	Inch	mm	Collet
1/8	3.175	3.5	7/16	11.113	11.5
3/16	4.763	5	1/2	12.7	13
1/4	6.35	6.5	5/8	15.875	16
5/16	7.938	8.0	3/4	19.05	19.5
3/8	9.525	10	1	25.4	25.4

SK Collet A Type (Inch)	
SK 6	1/8A, 3/16A
SK10	1/8A, 3/16A, 1/4A, 5/16A, 3/8A
SK13	1/8A, 3/16A, 1/4A, 5/16A, 3/8A, 7/16A, 1/2A
SK16	1/8A, 3/16A, 1/4A, 5/16A, 3/8A, 7/16A, 1/2A, 9/16A, 5/8A
SK20	1/8A, 3/16A, 1/4A, 5/16A, 3/8A, 7/16A, 1/2A, 9/16A, 5/8A, 3/4A
SK25	3/16A, 1/4A, 5/16A, 3/8A, 7/16A, 1/2A, 5/8A, 3/4A, 25.4A