



SK
Photo shows SK10 type.

Centre Through
MAX. 7MPa

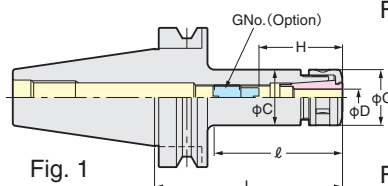


Fig. 1

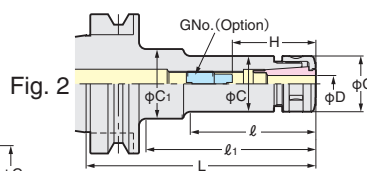


Fig. 2

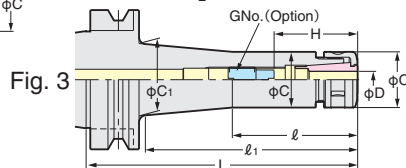


Fig. 3

- When SK J type nut is used, the total chuck length will be extended by 6mm.
- When using SK-A collets or SK-AC collets, or when gripping a cutting tool smaller than the nominal diameter on SK collets, the total length will be shortened by about 3 mm. Please be careful when you check the interference.

JAPAN, USA, EU, KOREA PAT.

TAPER	Code No.	D	L	l	l ₁	C	C ₁	H	G No. (Option)	Weight (kg)	Fig	Collet
No.30	NBT30-SK 6C- 60	0.7~6.0	60	33	33	19.5	19.5	26~31	SKG 6- 6HG	0.7	1	SK 6
	- 90		90	56	65		32			0.7	2	
	-120		120	62	95					0.8		
	-SK10C- 45	0.9~10.0	45	22	22	27.5	27.5	33~41	SKG10-10HG	0.8	1	SK10
	- 60		60	35	35					0.9		
	- 75		75	50	50					1.0		
	- 90		90	65	65					1.0		
	-120		120	95	95					1.1		
	-SK13C- 60	2.75~13.0	60	35	35	33	33	39~51	SKG13-10HG	1.0	1	SK13
	- 75		75	50	50					1.1		
	- 90		90	65	65					1.1		
	-120	2.75~16.0	120	95	95	40	40	45~57	SKG16-12HG	1.2	1	SK16
	-SK16C- 60		60	37	37					1.1		
	- 75		75	52	52					1.2		
	- 90		90	67	67					1.2		
	-120		120	97	97					1.3		
	-SK20 - 60*	3.5~20.0	60	37	37	48.5	48.5	65~70	SKG-12S	0.7	1	SK20
	-SK20C- 75		75	52	52					0.9		
	- 90		90	67	67					1.2		
	-SK25 - 90*	7.5~25.4	90	67	67	55	55	55~75	SKG-12	1.5	1	SK25
No.40	NBT40-SK 6C- 60	0.7~6.0	60	30	30	19.5	19.5	26~31	SKG 6- 6HG	1.0	1	SK 6
	- 90		90	51	60		32			1.1	2	
	-120		120	60	90		25			1.4	3	
	-150		150	60	120					1.5		
	-SK10C- 60	0.9~10.0	60	32	32	27.5	27.5	33~41	SKG10-10HG	1.1	1	SK10
	- 75		75	45	45					1.2	2	
	- 90		90	48	60		40			1.2	3	
	-120		120	90	90		34.5			1.4		
	-150		150	73	118					1.6		
	-180		180	73	148		39			1.6		
	-200		200	73	168					2.0		
	-250		250	73	218					2.3		
	-SK13C- 60	2.75~13.0	60	28	28	33	33	39~51	SKG13-10HG	1.2	1	SK13
	- 75		75	43	43					1.3	3	
	- 90		90	58	58					1.4		
	-120		120	88	88					1.6		
	-150		150	88	118		40			1.8		
	-180		180	88	148					1.8		
	-200		200	88	168					2.2		
	-250		250	88	218					2.6		
	-SK16C- 60	2.75~16.0	60	32	32	40	40	45~57	SKG16-10HG	1.3	1	SK16
	- 75		75	43	43					1.5		
	- 90		90	58	58					1.5		
	-120		120	88	88					1.7		
	-150		150	118	118					1.9		
	-180		180	148	148					2.0		
	-200		200	168	168					2.3		
	-250		250	218	218					2.8		
	-SK20C- 60	3.5~20.0	60	32	32	48.5	48.5	57~63	SKG20-16HG	1.3	1	SK20
	- 75		75	45	45					1.4		
	- 90		90	60	60					1.6		
	-120		120	90	90					2.0		
	-SK25C- 75	7.5~25.4	75	47	47	55	55	60~65	SKG25-18HGE	1.7	1	SK25
	- 90		90	61	61					1.8		
	-120		120	91	91					2.0		
	-120		120	91	91					2.0		

★ *Mark is not compatible with high pressure center through (Center through support)

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